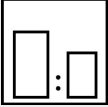








Intended use

2K hardener for Mipa 2K epoxy resin topcoats and 2K epoxy resin primers.
Suitable for applications at temperatures between 20 - 30 °C.

Processing instructions

	Mixing ratio hardener						
	see basic product		by weight (lacquer : hardener)	by volume (lacquer : hardener)			
			--	--			
	Hardener						
	--						
	Pot life						
	see basic product						
	Thinner						
	see basic product						
	Spray viscosity						
	see basic product						
	gravity spray gun			Airmix/Airless			
	--			--			
	Application mode						
	application mode	hardener	pressure (bar)	nozzle (mm)	spray passes	dilution	
	see basic product	--	--	--	--	--	
	Drying time						
	hardener	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	see basic product	--	--	--	--	--	--

Note

Characteristics:

binder base:	polyaminoamide
solids content (% by weight):	59 - 61
solids content (% by volume):	--
delivery viscosity DIN 53211 4 mm (in s):	thixotropic
density DIN EN ISO 2811 (kg/l):	0,9 - 1,0
gloss level ISO 2813 at 60° (GU):	see basic product

Properties: see basic product

Theoretical spreading rate : see basic product

Storage:	approx. 2 years in unopened original container
VOC Regulation :	see basic product
Processing conditions:	see basic product
Substrate preparation:	see basic product
Proposed coating structure:	see basic product
Special notes:	For professional use only.
Cleaning of tools:	Clean tools immediately after use with Mipa EP-Verdünnung.